



**SOUTHWEST  
BUSINESS PRODUCTS LTD.**

— From Bindings to Branding —



# ROUND CORNERING MACHINES

Make your cards  
and business  
materials look  
more modern  
and memorable  
with perfectly  
cornered edges.

Southwest helps you by taking in your used equipment as a trade-in towards the purchase of brand new equipment

Interested in upgrading to new equipment, but you're not sure what to do with your existing one? Do you have equipment lying around that you are no longer using? Want to save even more money on the purchase of new equipment?

We will consider all trade-ins regardless of what you are buying. Looking for a new laminator, but need to clear out space by removing the binding equipment you are no longer using?

We can take care of that for you.



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# Round Cornering Machines



	Diamond-1 Corner Rounder	RCC - 110 Corner Cutter	CR-20 Desktop Corner Rounder
Manual / Electric	Manual	Manual	Manual
Cut Capacity	2/5"	2/5"	1/2"
Handles Paper & Plastic Products	-	-	-
Number Of Available Interchangeable Dies	6	6	6
Tools / Dies Storage	●	●	-
Waste Tray	●	●	●
Foot Pedal Operation	-	-	-
Alignment Guide	●	●	●
Accepts Standard, Special and Large Corner Rounder Units	-	-	-
Electrical Requirements	-	-	-
Dimensions (D x W x H)	16½" x 11¾" x 7¼"	9" x 5½" x 5½"	5" x 10½"
Shipping Weight	24 lbs	5½ lbs	3 lbs

<sup>1</sup>All technical data is approximate and subject to change.

See back for Available Punch Dies and Warranty Information



■Waste Tray

Integrated waste tray to gather all paper or plastic waste, keeping your working area clean at all times. (Model Diamond-1, 5, 6, 7 RCC-110, CR-20, 177, 50B)



■Alignment Guide

Paper guide for quick and easy trimming (Model Diamond-1, 5, 6, 7 RCC-110, CR-20, 177, 50B, 50, 50P, 50XP)



CR-177 Corner Rounder	CR-50V Corner Rounder	CR-50 Corner Rounder	CR-50P Corner Rounder
Manual	Manual	Manual	Electric
1"	1/2"	1/2"	1/2"
•	•	•	•
3	9	9	9
•	•	-	-
•	•	-	-
-	-	•	•
•	•	•	•
-	•	•	•
-	-	-	115V / 60Hz
15" x 15"	9" x 18"	17" x 17" x 42"	20" x 20" x 42"
8 lbs	9 lbs	40 lbs	70 lbs

\*All technical data is approximate and subject to change.

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#### ■ Shear Cutting Action

Specifically designed to cut through multiple sheets at a time with the least effort and with minimum die depreciation. (Model Diamond-1, 5, 6, 7 RCC-110, CR-20, 177, 50B, 50, 50P, 50XP)



#### ■ Interchangeable Dies

Disengageable pins allow for easy set up for any size of paper with clean punches. (Model Diamond-1, 5, 6, 7 RCC-110, CR-20, 177, 50B, 50, 50P, 50XP)



CR-50XP Corner Rounder	PT CR607 Corner Rounder	Diamond-5 Corner Rounder	Diamond-6 Corner Rounder	Diamond-7 Corner Rounder
Electric	Electric	Electric	Electric	Electric
1/2"	2 9/25"	2"	2 3/4"	2 3/4"
●	-	-	●	●
9	7	3	7	7
-	-	-	-	-
-	●	●	●	●
●	●	-	●	●
●	●	●	●	●
●	●	●	●	●
powered by air compressor	110 - 130V / 50 - 60Hz	115V / 60Hz	115V / 60Hz	115V / 60Hz
26" x 24" x 46"	9" x 19" x 31"	9" x 5 1/2" x 5 5/8"	24 1/2" x 12 1/2" x 17 1/2"	24 1/2" x 12 1/2" x 17 1/2"
73 lbs	132 lbs	5 1/2 lbs	104 lbs	17 1/2 lbs

\*All technical data is approximate and subject to change.

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**■Foot Pedal Operation**  
Pneumatic operation with foot pedal activation for fast and effortless cutting. (Model CR-50, 50P, 50XP, Diamond-6, 7)



**■Powered by Aircompressor**  
Designed to allow for easy hookup to your in-house air or with our select compact compressor sold separately. (Model CR-50XP)

# Available Punch Dies



	Size: 1/8"	Size: 1/4"	Size: 3/8"	Size: 1/2"	Size: 5/8"	Straight Knife	Punch Knife	Semicircle Knife
Diamond-1	•	•	•	•		•		
RCC-110	•	•	•	•	•	•		
CR-20	•	•	•				•	
CR-177	•	•	•				•	
CR-50B	•	•	•				•	
CR-50	•	•	•				•	
CR-50P	•	•	•				•	
CR-50XP	•	•	•				•	
PT CR607	•	•	•					
Diamond-5	•	•	•					
Diamond-6	•	•	•	•		•	•	•
Diamond-7	•	•	•	•		•	•	•

## Southwest Warranty Plans

### SOUTHWEST STANDARD WARRANTY

- Parts and labour covered for 6 months\*
- Warranty includes on-site repairs\*\*
- Demo and training additional fees apply
- Initial diagnosis by a technician or Account Executive within 24 hour\*\*\*

### SOUTHWEST PREMIUM WARRANTY

#### At Point Of Purchase

- 1 year Coverage on all parts\* and labour
- Warranty includes on-site repairs\*\*
- Includes Demo and training\*\* (within 85km)\*\*\*
- Initial diagnosis by a technician or Account Executive within 4 hours

### MULTI YEAR WARRANTY

- Includes one-time purchase of warranty of 3 years or more
- Call for quote

### RENEWAL OF EXISTING WARRANTY

- 1 year renewable warranty
- Same terms and conditions of premium SWBP warranty apply
- Available at any time prior to expiration of existing SWBP warranty

### SOUTHWEST EXTENDED WARRANTY

#### At Point Of Purchase

- 2 year Coverage on all parts\* and labour
- All other terms and conditions are the same as Premium warranty

**Call 1-877-285-7044  
from anywhere  
in Canada for  
assistance**

*\*Excludes wearable parts, misuse or abuse*

*\*\*Available within 85km of service branch.*

*\*\*\*If over 85Km travel time will apply*

- SWBP - Refers to Southwest Business Products.
- Warranty Service is in our shop, Southwest will cover delivery costs within the Warranty period.
- Warranty Service for large equipment (cutters etc.) are for On-Site Service.
- Wearable items are not covered (Dies, Cutter Knives, Belts, Rollers, Fuses, etc.).
- Damage is not covered.