

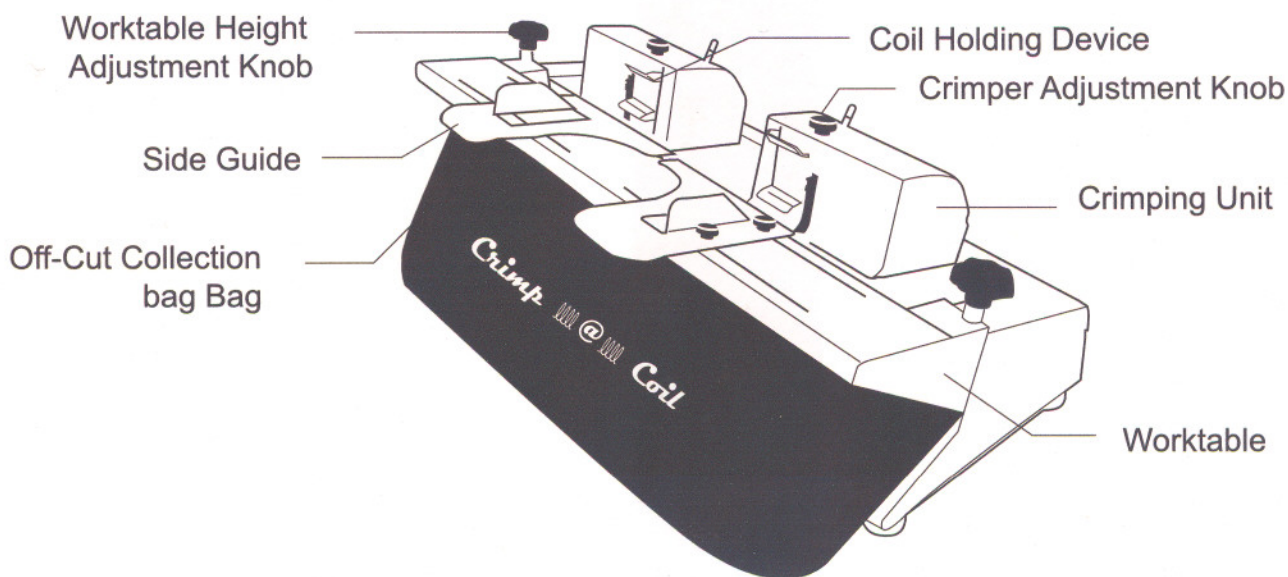
INTRODUCTION

CONGRATULATIONS ON THE PURCHASE OF YOUR NEW **Crimp @ Coil**. A PROFESSIONAL AND EFFICIENT COIL BINDING MACHINE. YOUR **Crimp @ Coil** WAS CAREFULLY DESIGNED WITH A FULL RANGE OF FUNCTIONS AND USING PREMIUM QUALITY COMPONENTS TO GUARANTEE AN EFFORTLESS AND PROFESSIONAL BIND, AS WELL AS MANY YEARS OF TROUBLE-FREE SERVICE.

IMPORTANT

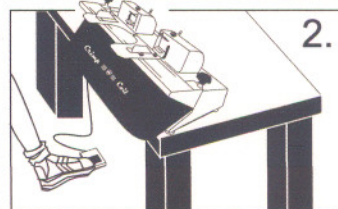
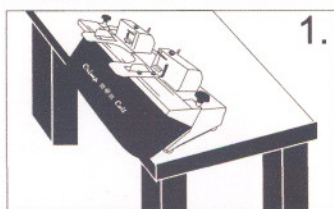
WE RECOMMEND THAT YOU TAKE A FEW MINUTES TO FAMILIARIZE YOURSELF WITH THE FUNCTIONS OF YOUR NEW **Crimp @ Coil**. YOU WILL FIND THAT WITH JUST A LITTLE PRACTICE, ANYONE CAN ACHIEVE PROFESSIONAL RESULTS.

FEATURES



ASSEMBLY

1. Place your new **Crimp @ Coil** on top of a sturdy working table. See Picture 1
2. Turn on switch and press foot pedal to test the crimper unit. See Picture 2

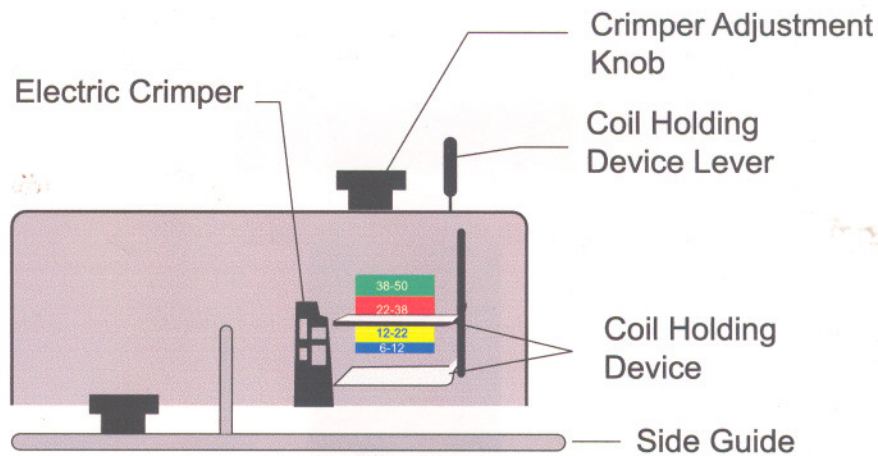


SAFETY INSTRUCTIONS

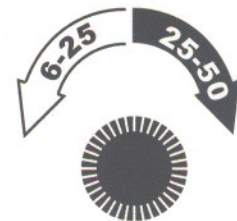
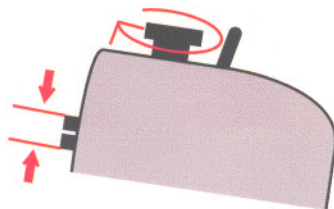
1. Keep fingers, hair, jewelry, necktie and any loose clothing or objects away from the electric crimpers, as they may be accidentally crimped by the electric crimpers.
2. Do not allow children to operate the machine. The **Crimp @ Coil** is not a toy.
3. Always turn switch-off and place foot pedal out of reach when machine is not in use.
4. To reduce the risk of electric shock, never operate the **Crimp @ Coil** near water.
5. Do not use the **Crimp @ Coil** if power cord is damage .
6. Do not allow the electric cord to be in contact with hot surfaces.
7. In case of malfunction, return the unit to you distributor for service. This equipment does not contain any part that can be serviced by the consumer or operator.



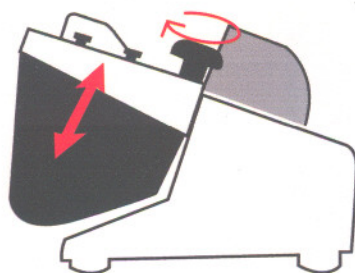
Crimping Unit



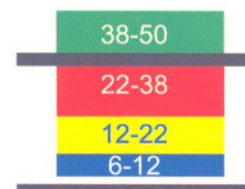
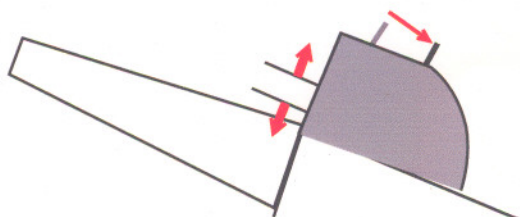
Step 1 To adjust the crimper, use the adjustment knobs to enlarge or narrow the crimper according to the selected coil size.



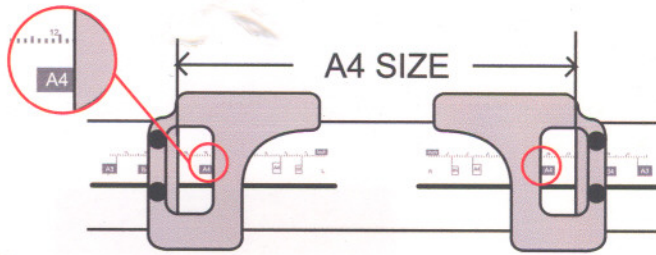
Step 2 To adjust the worktable, use the adjustment knobs to raise or lower the worktable according to the selected coil size. Align the red indicator on the worktable to the lower limit of the coloured band of the coil size required.



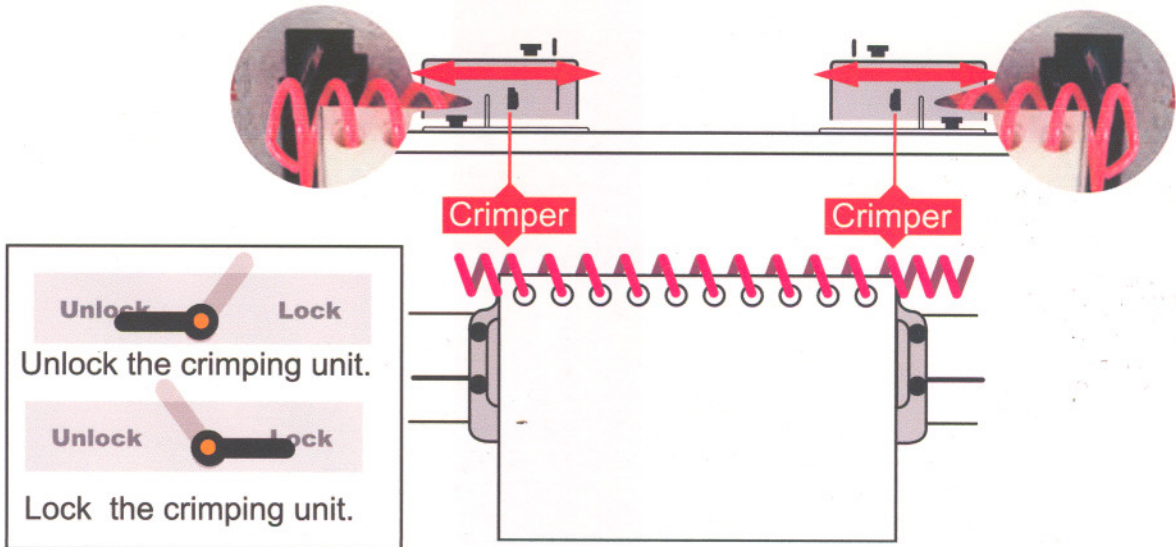
Step 3 To adjust the coil holding device, using the lever and set the upper holder to the upper limit of the coloured band of selected coil size.



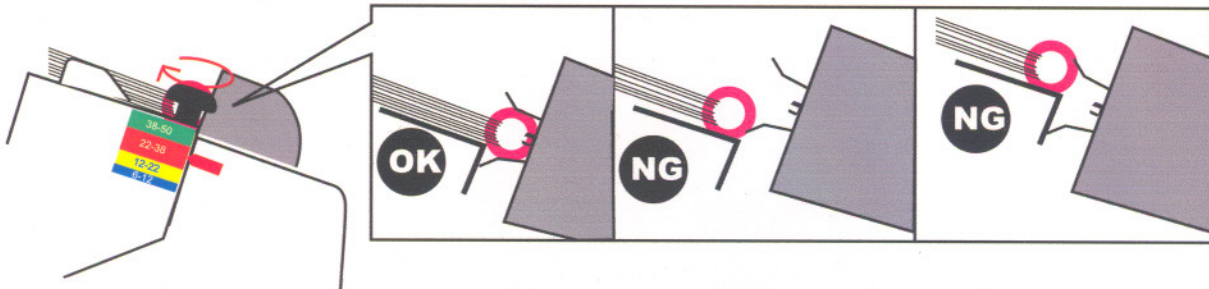
Step 4 To adjust the book tray according to the selected book size.



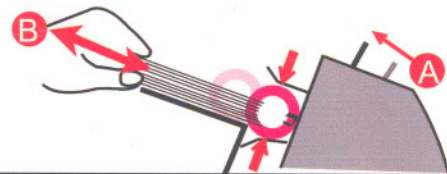
Step 5 Place the book on the worktable and move the crimping unit to the end position.



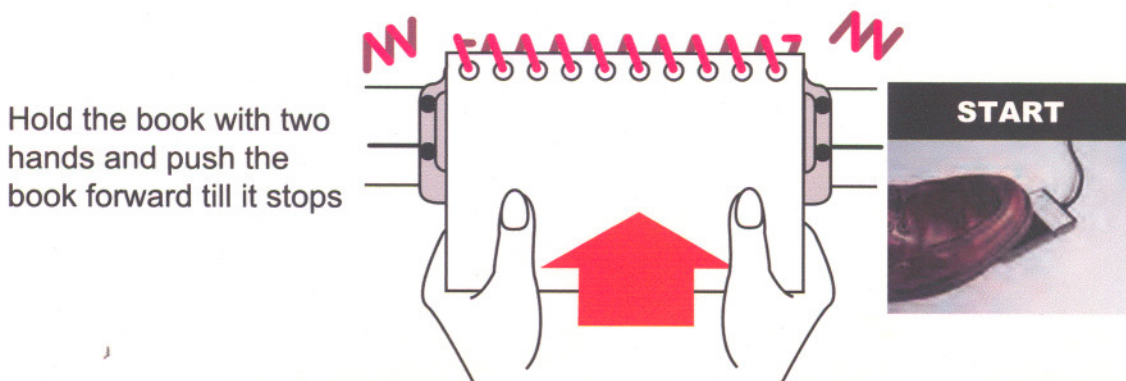
Step 6 Make fine adjustment to the worktable, which allows the coil to be inserted smoothly and easily.



Step 7 Move the book forward and backward and the book should move freely. Allow about 1mm space between the coil and coil holding device.



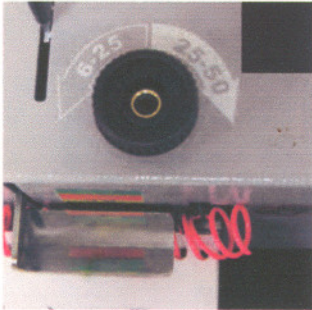
Step 8 Place book on the worktable and press the foot pedal.



Crimping Action Test

The situations below are caused by incorrect adjustments.

1. Improper cutting of the coil

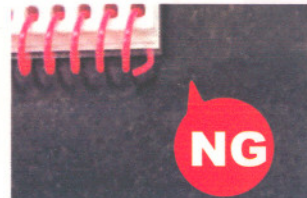
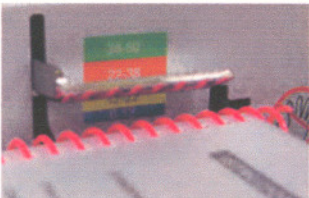


Action

A . Check the crimper adjustment knob, it should be turn to the end position. **Step 1.**

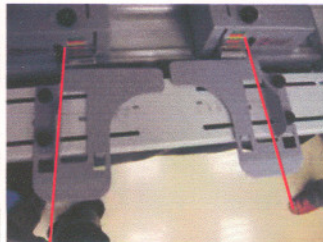
B . Push the book forward to the end position and held in position during the crimping action. **Step 8.**

2. Poor Crimping Quality



Action

A . Check the position of the coil holding device. **Step 6 & 7.**

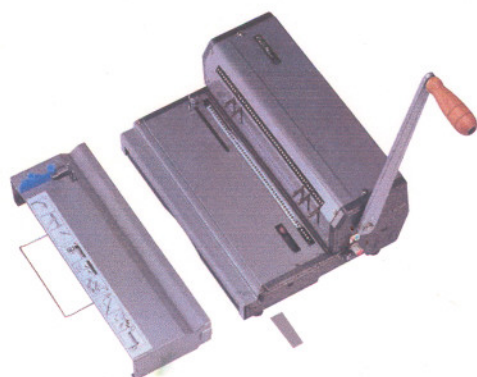


B .Ensure the side guide is adjusted so that the book fits into the guide easily but without much left and right movement.

Removal of the Coil Cut-Off

1. Turn off the power.
2. Remova the off-cut collection bag and clean the coil waste.
3. Place back the collection bag and turn on the power for proceeding.

COIL BINDING EQUIPMENT



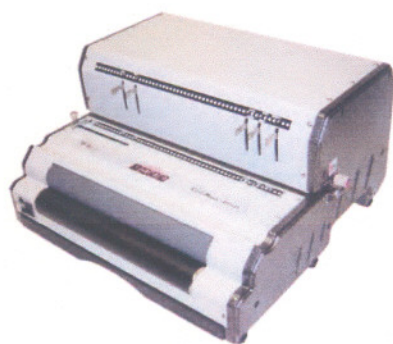
CoilMac

A Manual Punch & Inserting machine
for metal / plastic Spiral coil
in Size 4:1, 5:1 or 6mm



CoilMac-ECI

A Manual Punch &
Electric Coil Inserter
for metal / plastic Spiral coil
in Size 4:1, 5:1 or 6mm



CoilMac-EPI

A Electric Punch &
Electric Coil Inserter
for metal / plastic Spiral coil
in Size 4:1, 5:1 or 6mm



RubiCoil

A Compact Punch & Binding machine
for metal / plastic Spiral Coil
in Size 4:1, 5:1 or 6mm pitch

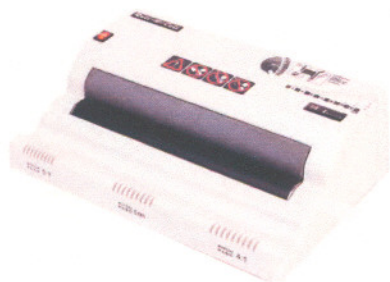
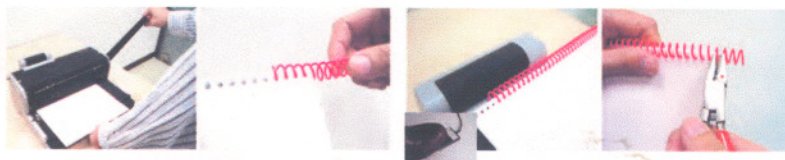


COIL BINDING EQUIPMENT



CoilMac-ER

Manual Punch And Electric Coil Inserter



Roll-@-Coil

*An Electric Coil Inserter
for metal / plastic Spiral coil
in All Sizes including 4:1, 5:1 or 6mm*



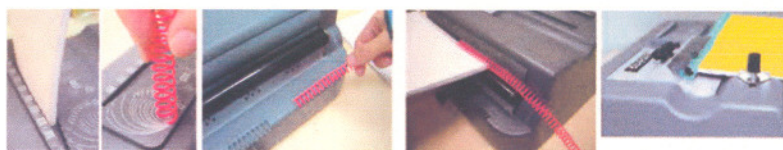
Finish@Coil-M

Electric Coil Inserter & Manual Crimpers



Finish@Coil-E1

Electric Coil Inserter With Built-in Electric Crimper



TECHNICAL INFORMATION

Crimp @ *Coil*

BINDING FORMAT

Legal (14" or 356 mm)
Oficio (13" or 330 mm)
A4 (11.69" or 297 mm)
Letter (11" or 279 mm)
A5 (8.27" or 210 mm)
1/2 Letter (8.5" or 215.9 mm)

SIZE 4:1

= 53 + 2 holes
= 53 holes
= 46 holes
= 43 holes
= 33 holes
= 32 holes

SIZE 6 mm

= 55 + 2 holes
= 54 holes
= 49 holes
= 46 holes
= 34 holes
= 35 holes

SIZE 5:1

= 65 + 5 holes
= 65 holes
= 59 holes
= 55 holes
= 41 holes
= 42 holes

CAPACITY & DIAMETER

No. Sheets (20 lbs)	DOCUMENT inch	DOCUMENT mm	COIL mm	No. Sheets (20 lbs)	DOCUMENT inch	DOCUMENT mm	COIL mm
25	1/8"	3.2 mm	5 mm	180	3/4"	19.0 mm	20 mm
35	5/32"	4.0 mm	6 mm	200	25/32"	19.8 mm	22 mm
45	3/16"	4.8 mm	7 mm	230	7/8"	22.2 mm	25 mm
60	1/4"	6.4 mm	8 mm	250	1 "	25.4 mm	28 mm
70	9/32"	7.2 mm	9 mm	280	1-1/16"	27.0 mm	30 mm
80	5/16"	7.9 mm	10 mm	300	1-1/8"	28.5 mm	32 mm
100	13/32"	10.3 mm	12 mm	350	1-5/16"	33.3 mm	38 mm
120	15/32"	11.9 mm	14 mm	400	1-9/16"	39.7 mm	45 mm
150	19/32"	15.0 mm	17 mm	450	1-7/8"	47.5 mm	50 mm

This operational manual is bound by
our *Crimp* @ *Coil*

SOUTHWEST
BUSINESS PRODUCTS LTD.