1.0 Introduction

Thank you for selecting the Martin Yale Model J1811Jiffy Padding Press. We recommend that you familiarize yourself with the Jiffy Padding Press by carefully reading these instructions. Thorough understanding of the information contained within these instructions will help to eliminate most operator associated errors and ensure years of trouble-free performance.

2.0 **Assembly**

- 2.1 Locate all loose parts in the package (refer to parts list and diagram).
- 2.2 Mount the door handle using the two screws supplied.
- 2.3 Mount the paper clamps to the sides with the knobs and washers as shown in the diagram. The rubber tips on the thumbscrews face downward and the nylon washers go between the knobs and side frames.

3.0 Operation

NOTE: For best results, all material should be jogged before padding. Martin Yale Model 400 or Model 4200 Jogger is recommended.

- 3.1 Drop the door in place; the bottom edge into the slot on the Frame and the top edge over the Tie Rod.
- 3.2 Square the paper into the press against the door. Place the pressure plate on the top of the paper stack against the door.
- 3.3 Lower the Paper clamps to the pressure plate and tighten the hand knobs. Use the thumbscrews to apply additional pressure. Do not use tools such as wrenches
- 3.4 Remove the door and apply padding compound to the facing edge of the paper stack. When dry, release the clamps to remove pad.
- 3.5 For Carbonless Paper

Pressure plate is constructed so that it can be set on the edge of the paper for little penetration or moved away from the edge so that the carbonless padding compound can penetrate further into the sheet. If you are doing snap-outs in carbonless forms, you can move the pressure plate in about 1/4 " and the padding compound will penetrate just as we'll as if you used a tipping machine.

4.0 Maintenance

M-S027082

Clean unit after use with warm, soapy water. Do not use the same brush for regular and carbonless padding compounds. A paper liner can be used to minimize clean up.



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Parts List Model J1811

Qty. Description Item # Part # W-O181101 Frame W-O181104 Tie Rod 2 W-O181102 Door 3 W-O181103 Pressure Plate 4 1 8-32X3/8 PH P/HD B/O 5 M-S001015 2 10-32x3/8 Machine M-S001022 2 6 Screws Padding Press Clamps M-S181105 2 M-S005006 1/4 20x2 Thumb Screws 2 8 1/4 Rubber Tips M-S030016 2 9 Padding Press Knobs 10 M-S032069 2 11 M-S008011 2 ¹/₄ x ¹/₂ Nylon Washer 12 M-S037380 1 Door Handle 13 M-S030010 Rubber Foot 4 Not Shown M-S027082 **Instruction Manual** 1

Parts Diagram



