SOUTHWEST
BUSINESS PRODUCTS LTD.
— From Bindings to Branding —

MBM 1800S Auto Air Suction Folder
MAMBM1800S

The 1800S by MBM is the new and improved model of the 1500S. The ultrasonic double feed sensor is new to this model. The 1500S could not detect double feeds on black or transparent sheets, but the new 1800S detects double feeds on any white, printed, transparent, black or mixture of colored sheets. Also new to the 1800S is the removable folding roller for easy maintenance, the adjustable folding roller pressure, and a spring loaded feed angle adjustment dial. The machine top cover opens and closes in two easy steps and the operator can now reach the air adjustment knob without disruption when the top cover is open.

Memory Keys

The touch panel sets up 6 standard folds automatically at a touch of a button. Up to 30 custom folds can be stored in memory.

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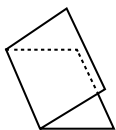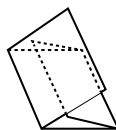
Features

- Ultrasonic double feed sensor. Detects double feeds on any white, printed, transparent, black or mixture of colored sheets
- Has removable folding roller for easy maintenance, adjustable folding roller pressure, and a spring loaded feed angle adjustment dial
- Top cover opens and closes in two easy steps and the operator can now reach the air adjustment knob without disruption when the top cover is open.
- New "Silver Top" metal sheet for smoother paper run and better electric conductivity.
- Top feed, adjustable air suction feed system, suitable for digitally printed and coated stocks.
- The LED control panel sets up 6 pre-programmed standard folds automatically at the touch of a button. Up to 30 custom folds can be stored in memory.
- Control panel includes LED 4 digit counter with batch and total functions.
- Test button folds 2 sheets for inspection.
- Extended exit tray for neat stacking of folded sheets.
- Automatic feed table ensures optimum feed pressure.
- Automatic conveyor belt and self-setting exit rollers ensure smooth ejection of folded paper.
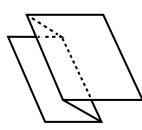
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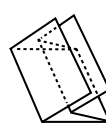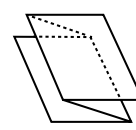|	
Feed System	Ultrasonic Double Feed Sensor
Folding Speed	18,000 sheets/ hr
Paper Size	4½" x 8¼" to 13" x 19"
Paper Weight	16 - 80 lbs
Feed Tray Cap.	800 sheets
Various Stock	Yes
Control Panel	Yes
Programmability	6 standard folds / 30 custom
Batch Functions	Yes
One-Touch Keys	Yes
Exit Conveyor	Automatic Self-Setting Exit Rollers
Skew & Micro Adjust Dials	Yes
Accessories	Micro-Perforator and Scorer
Dimensions	24" x 49" x 23"
Weight	189 lbs
Electrical Req.	120 V / 60 Hz

Half Fold
Single Page - Center Fold

Letter Fold
6-page std, C-Fold, Letter, Trifold, Barrel
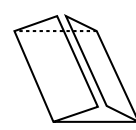
Z Fold
Accordion Fold

Double Parallel
Parallel Fold

Engineering
Half Accordion

Gate Fold
Brochure Fold, 6 Page Standard

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